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**Arcade Cabinet Kit Assembly Guide v1.3a**

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NOTES: FOR KITS NOT SPECIFICALLY LISTED BELOW (ALL PEDESTALS, ALL FIGHT STICKS, and LVL32J), the assembly follows the same general principle as the kits listed. The batons are glued in the slots, and when the glue is dry, the panels are aligned and screwed to the batons using the screws provided.

Intro: This guide is meant to show you how we put our kit together. If you look at the guide and decide you have an easier way to do it, by all means do it that way. Check the parts list to make sure you have everything before you begin. Always, always, always test fit the pieces and mind the screw hole positions before gluing or screwing parts together.

#### Parts List:

1. Screws - Original, XL, and TINY (26) / XLP (22) / Cabaret (36)
2. Left Panel – All (1)
3. Right Panel – ALL (1)
4. Top Panel with marquee slot facing down – All (1)
5. Speaker Panel with marquee slot facing up – All (1)
6. VESA Monitor panel – All (1)
7. Control Panel – Original, XL, TINY, and Cabaret (1) / XLP (0)
8. Back Panel – All (1)
9. Bottom Panel – All (1)
10. Blank Front Panel – Original, XL, XLP(1) / TINY and Cabaret (0)
11. Front Panel with holes – Original, XL, TINY, and Cabaret(1) / XLP (0)
12. 1 Baton – All (2)
13. 2 Baton – All (2)
14. 3 Baton – Original, XL, TINY, Cabaret(2) / XLP (0)
15. 4 Baton – All (2)
16. 5 Baton – All (2)
17. 6 Baton – All (2)
18. 7 Baton – All (2)
19. 8 Baton – Cabaret (2) / Original, XL, XLP, TINY (0)

#### List of things you may want to have on hand to complete assembly:

1. Wood Glue (Any good wood glue will suffice.)
2. Sand Paper (60 Grit to sand interior supports to slide into support cavities (if necessary), and higher grit for finishing as you see fit)
3. Phillips Head Screwdriver (to screw panels to interior supports).
4. Paint Primer (MDF will soak up paint, be sure not to skip primer)
5. Paint (Go nuts, whatever floats your boat)
6. Joysticks, buttons, wires, and game unit. This is all a matter of personal preference.

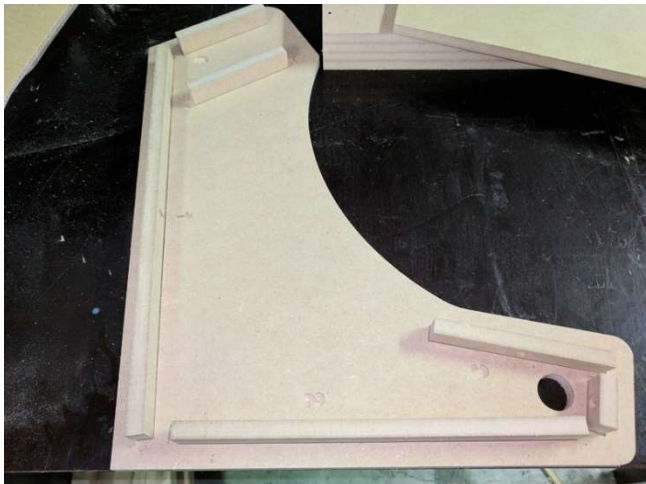
7. Marquee and Cabinet Artwork. Please see our customizable template options on our website <http://www.lep1customs.com> . We also offer affordable custom artwork design services. See our site for details.
8. Monitor - (Original - a 19" square monitor off of Craigslist is perfect and inexpensive) / XL and XLP versions – the cabinet can accommodate up to a 23" widescreen monitor (may need to be de-cased on some models – be sure you know what you are doing before de-casing any monitor as injury or death can result if handled improperly.) There is 20.75" internal width to work with / TINY – The cabinet can take up to a 32" TV or Monitor. There is 30" internal width to work with.

Assembly (All kits):

1. Test fit pieces together and note screw hole locations.



2. Glue numbered batons in the numbered slots and let dry. (Note: All LEP1 Customs arcade cabinet kits are virtually identical inside with a couple of exceptions:
  - a) XLP – There is no #3 set of batons, nor control panel as shown in the pictures.
  - b) Cabaret - #8 (unlabeled is to support the notched inner shelf)



3. Pick a side and begin positioning the pieces in place. (Easiest is the front panel first, followed by the bottom, back, top, speaker panel, and then control panel).



4. Using the pre-drilled holes and the screws provided, screw the panels in place.



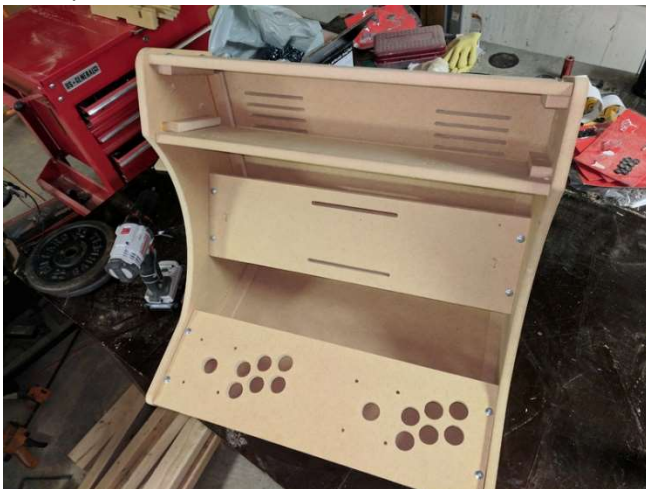
5. Carefully position the other side into place on top.



6. Screw panel pieces into place on this side.



7. Mounting the VESA Monitor mount panel is wholly subjective (steps 7-9), but I would unscrew and remove the back panel, attach the mount to the monitor and position in place inside the cabinet (marking where the mount will go on the sides).
8. Glue batons 7 in place to support VESA mount and let dry.
9. With monitor removed, mount VESA mount into position and use provided screws to attach the VESA panel to the 7 batons.





The basic cabinet build is complete.



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Completed customer kits:

